SEGBERT PALLETIZING & AUTOMATION

DZPA 100 Duplex Palletizer

The duplex palletizer simultaneously handles 2 different product streams from 2 lines on 2 levels.

Technical Specifications



Products		Loose bundles; loose, foil shrinked bundles; foiled and strapped bundles
		(bundles should be in good shape);
		Wire stitched thin products should be at least double the height of the
		wire and should be neatly pressed at the spine.
Conveying direction		With the small side leading
Product width		140 - 300 mm
Product length		200 - 430 mm
Bundle height		50 - 300 mm
Bundle weight	max.	19 kg
Pallet format	max	800 x 1200 mm and 1000 x 1200 mm (up to 40 x 48"),
		only one pallet format at the same time
Pallet height	max.	1400 mm incl. pollet
Height empty pallet	max.	130 mm (min.) – 150 mm (max.)
Weight full pallet	max.	1500 kg
Weight per layer	max.	280 kg
Offset	max.	80 mm
Onser	max.	Possible with strapped/foiled products, with loose products with limitations
Slip sheets		Craft paper, airtight 200 g/m ² ; size 70 cm x 100 cm
Speed	max.	51 cycle/min. at DIN A5 products (29 bundles/layer)
opecu	max.	31 cycle/min. at DIN A4 products (13 bundles/layer)
		14 cycle/min. at DIN A3 products (6 bundles/layer)
		Depending on number of bundles per layer
		With loose products the max. production speed may be limited to 45 cycle/min.
Number pallets/hour	max	30
Inlet height palletizer		870 mm
iniot noight punctizor	upper	1980 mm
Outlet height palletize	•••	320 mm
Drive		Complete drive with 14 engines, total 8,5 kW 1/3 Phase (with zero conductor \pm 5%)
Voltage		400 V / NPE, 50 Hz
Fuse		3 x 20 A, slow-blow fuse
Air pressure	min.	6 bar
Air consumption	max.	0,35 Nm ³ /min, unoiled dry air
Control	max.	Central control panel for automatic or manual operation including emergency stop
Palletizer programmir	na	
	9	Computer control with keyboard and monitor for user mendly programming

Gutenbergstraße 16 D-48683 Ahaus Telefon +49 (0) 25 61/95 04-0 Telefax +49 (0) 25 61/95 04-20 Mail segbert@segbert.com Sitz der Gesellschaft: Ahaus Persönlich haftender Gesellschafter: Segbert GmbH USt.-Id.Nr. DE 123788344 Gerichtsstand: AG Coesfeld, HRB 4251

Geschäftsführer: Klaus Segbert Volksbank Gronau-Ahaus eG IBAN: DE33 4016 4024 0602 0192 00 BIC: GENODEM1GRN